

# Specialty Cut Flower Production and Handling

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# Traditional Cut Flowers

- Most cut flowers are imported
  - Columbia, Ecuador, Kenya, Israel, Thailand, and Netherlands
    - Roses, carnations, alstroemeria, gerbera, mums, orchids
- Can ship well
- Popular
- Bulk of arrangements



# Specialty Cut Flowers

- What are they?
  - Flowers that do not ship well or have short post-harvest vase-life
  - Dahlia, lisianthus, lilies, peonies, snapdragon, sunflower, and zinnia
- Worth over \$450 million annually in the U.S.
  - 90% wholesale (florists, etc.)



# Specialty Cut Flower Markets

- Wholesale
- Direct to florists
- U-pick
- Roadside stands
- Farmers markets
- Subscription
  - CSA, restaurants, offices, etc.



# Top 10 Specialty Cut Flowers (sales)

- Cut tulips
  - \$65,330,000
- Oriental lily
  - \$38,287,000
- Gerbera
  - \$35,231,000
- Gladioli
  - \$25,140,000
- Asiatic lily
  - \$25,062,000
- Iris
  - \$13,863,000
- Sunflower
  - \$13,747,000
- Snapdragon
  - \$12,187,000
- Dahlia
  - \$10,356,000
- Peony
  - \$7,765,000



# Association of Specialty Cut Flower Growers Cut Flowers of the Year

<http://www.ascfg.org/>

- Board of Directors nominate 5 fresh herbaceous, 5 fresh woody and 5 dried / bulb flowers
  - Top performers from ASCFG trials
  - Membership suggestions
- ASCFG membership select top fresh, dried/bulb, and woody cut flowers through electronic voting



# Specialty Cut Flower of the Year - Fresh

- 2016 – Snapdragon 'Madame Butterfly'
- 2015 – Celosia 'Sunday Orange'
- 2014 – Snapdragon Chantilly Series
- 2013 – Stock 'Katz Cherry Blossom'
- 2012 – Zinnia 'Queen Red Lime'
- 2011 – Lisianthus 'Mariachi Carmine'
- 2010 – Dahlia 'Karma Naomi'
- 2009 – Zinnia 'Uproar Rose'
- 2008 – Eryngium 'Blue Glitter'
- 2007 – Hydrangea 'Limelight'
- 2006 – Echinacea 'Ruby Star'
- 2005 – Ilex verticillata 'Winter Red'
- 2004 – Dianthus 'Amazon Neon Duo'



# Specialty Cut Flower of the Year - Dried

- 2011 – Capsicum ‘Nippon Taka’
- 2010 – Panicum ‘Frosted Explosion’
- 2009 – Achillea ‘Coronation Gold’
- 2008 – Sorghum bicolor
- 2007 – Amaranthus ‘Hot Biscuits’
- 2006 – Lavandula xintermedia ‘Grosso’
- 2005 – Nigella damascena ‘Cramers Plum’
- 2004 – Paeonia ‘Sarah Bernhardt’
- 2003 – Hydrangea paniculata
- 2002 – Celosia ‘Chief’ Series
- 2001 – Artemisia ‘Silver King’





# Specialty Cut Flower of the Year - Bulbs

- 2016 – Tuberose Mexican Single
- 2015 – Ranunculus La Belle Series
- 2014 – Anemone ‘Galilee Blue’
- 2013 – Ranunculus ‘Super Green’
- 2012 – Lily ‘Royal Sunset’



# Specialty Cut Flower of the Year - Woody

- 2016 – Hydrangea 'Annabelle'
- 2015 – Caryopteris 'Longwood Blue'
- 2014 – Hydrangea Everlasting Series
- 2013 – Symphoricarpos 'Amethyst'
- 2012 – Viburnum 'Wentworth'
- 2011 – Physocarpus 'Coppertina'
- 2010 – Viburnum 'Snowball'
- 2009 – Hydrangea 'Hamburg'<sup>TM</sup>



# Specialty Cut Flower Production

- Site Selection:
  - Well-drained
  - Fertile soils
- Raised Beds
- Field, High Tunnel or Greenhouse



# Field Cut Flower Production













# High Tunnel Cut Flower Production











# High Tunnels

- High tunnel = unheated single or multi span poly-house or hoop house
  - taller and more uniform temp than a cold frame
- Cost to construct \$1 to 3 per square foot
- For overwintering plants typically adds 2 USDA hardiness zones additional protection

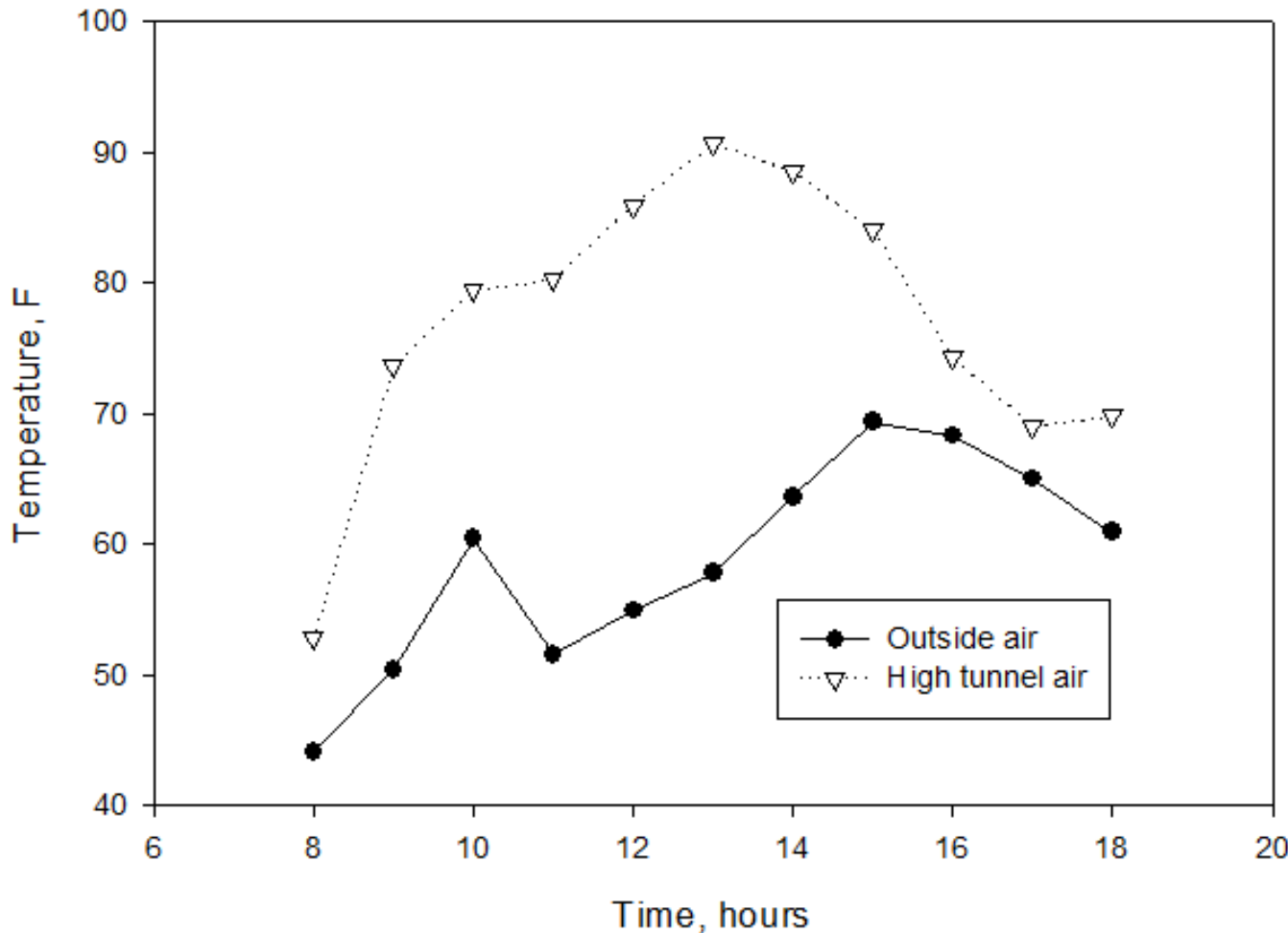


# High Tunnels

- A temporary structure (single or multi-span) made from a pipe or other durable material framework that is covered in a single layer of greenhouse- grade 4 to 6 millimeter plastic and has no electrical or heating systems.
  - Low set up cost
  - Possibility for fast return on investment



# Air temperature inside and outside a high tunnel on a sunny day on April 26, in Ithaca, NY.



Ventilation is absolutely necessary during the day, even when outside air temperatures are not extreme



# High Tunnel Cut Flower Production

- Provides season extension
  - Early spring and fall extension (4 to 6 weeks)
- Protects crops from wind, rain, and hail
- Usually higher quality stem
  - Increased stem length and caliper, earlier flowering, larger flowers



# Preparing the High Tunnel



- Topsoil (fine-silty, mixed, mesic Typic Endoaquoll) contained  $\approx 3.2\%$  organic matter and has a pH of 7.0.
- Raised beds gilled with topsoil and compost (pH 6.6)

# Raised Beds production in HT



# In ground production in HT



# Raised bed Production Outdoors







# Cut flower High tunnel Research

- Bellflower
  - ‘Campana Deep Blue’
- Bells of Ireland
- Celosia
  - ‘Chief’
  - ‘Bombay Firosa’
- Dahlia
  - ‘Karma Thalia’
- Dianthus
  - ‘Amazon Neon’
  - ‘Amazon Neon Purple’
- Gomphrena
  - ‘Fireworks’
- Lisianthus
  - ‘Mariachi’
- Matricaria
  - ‘Vegmo Snowball Extra’
- Snapdragon
  - ‘Rocket’
  - ‘Potomac’
  - ‘Potomac Lavender’
- Stock
  - ‘Katz’
- Sun Flower
  - ‘Sunrich Yellow’
  - ‘Premier’
- Zinnia
  - ‘Benary Giant’







Snapdragon



Zinnia



Sunflower



Dahlia



Lisianthus



Stock



Dianthus



Celosia

# 'Bombay Firosa' celosia

High  
Tunnel



Field

## 'Chief' Celosia



High  
Tunnel



Field

# 'ABC 3 White' lisianthus

High  
Tunnel



Field

# 'Katz' stock

High  
Tunnel



Field



## 'Benary Giant' zinnia



High  
Tunnel



Field

## 'Premier Lemon' sunflower



High  
Tunnel

Field

High Tunnel

Field





High Tunnel



Field



# Results

- Bellflower
    - 'Campana Deep Blue'
      - No difference between HT or field
  - Bells of Ireland
    - HT yielded 10 more stems per 11 ft<sup>2</sup>
    - HT stems were >3.5 in. longer, larger flowers
    - Reduced TTH in HT by 6 days
  - Celosia
    - 'Chief Red'
      - HT yielded 14 more stems per 11 ft<sup>2</sup>
      - HT stems had 17 % smaller flowers by width
    - 'Bombay Firosa'
      - HT stems were 6 in. longer and had 12% larger stem caliper
  - Dahlia
    - 'Karma Thalia Dark Fuchsia'
      - Reduced TTH in HT by 4 days
- 

# Results

- Dianthus
  - 'Amazon Neon Cherry'
    - In HT, 185 more stems per 11 ft<sup>2</sup> and 10 day reduction in TTH
  - 'Amazon Neon Purple'
    - Field stems were >3.5 in. longer
    - 7 day reduction in TTH
- Gomphrena
  - 'Fireworks'
    - HT stems were >3.5 in. longer
- Matricaria
  - 'Vegmo Snowball Extra'
    - HT stems were 2.5 inches longer
- Lisianthus
  - 'Mariachi Blue'
    - HT stems ≈6 in longer with 8 % larger flowers by width



# Results

## ■ Snapdragon

- 'Rocket'
  - HT yielded 26 more stems per 11 ft<sup>2</sup>
  - HT stems >5 in. longer with 29 % longer inflorescences
- 'Potomac Lavender'
  - HT stems >4 in. longer with 5 % smaller stem caliper

## ■ Sunflower

- 'Premier'
  - Reduced TTH in HT by 8 days
- 'Sunrich Yellow'
  - HT stems had 8% larger flowers by width

## ■ Stock

- Katz Lavender Blue'
  - HT stems ≈5 in. longer, 32 % larger stem caliper, 21 % longer inflorescences, 24 % larger flowers by width




# Results

- Zinnia
  - 'Benary Giant Scarlet'
    - HT yielded 192 more stems per 11 ft<sup>2</sup> (59%)
    - HT stems ≈3.5 in. longer, 13 % larger stem caliper, and 12 % larger flowers by width




# Average Stem Length (in.)

	High Tunnel	Field		High Tunnel	Field
<b>Bell's of Ireland</b>	27.5	23.8	<b>Gomphrena</b>	17.2	14.5
<b>Campanula</b>	13.5	13.0	<b>Lisianthus</b>	22.6	18.0
<b>Celosia</b>	47.6	40.7	<b>Matricaria</b>	12.6	15.1
<b>Dianthus</b>	19.5	22.9	<b>Snapdragon</b>	25.8	24.1



# Total Marketable Stems Harvested per 40 ft<sup>2</sup>

	High Tunnel	Field		High Tunnel	Field
<b>Bell's of Ireland</b>	510	238	<b>Gomphrena</b>	1,240	1,237
<b>Campanula</b>	194	215	<b>Lisianthus</b>	35	27
<b>Celosia</b>	214	216	<b>Matricaria</b>	406	388
<b>Dianthus</b>	811	889	<b>Snapdragon</b>	297	194



# Greenhouse Cut Flower Production





# Greenhouse Cut Flower Production





# Oriental Lily Greenhouse Production





SARAH  
&  
MICHAEL'S

CYKLOP

# Planting

- Direct sow or transplant
  - Plugs started in greenhouse/high tunnel
- Spacing
  - Species/cultivar dependent
  - Planted closely to encourage stem elongation



# Irrigation

- Sprinkler or hand irrigation
- Drip tape
  - Gets water directly to the roots
  - Avoid getting foliage/flowers wet



# Wind Protection

- Wind Breaks
  - Field plantings or structures
  - High Tunnel
  - Greenhouse
- Stem Support
  - Wire or plastic mesh







# Pest Control

- Insects
  - Aphids, thrips, Japanese beetle, cut worm, grass hoppers
  - Biological or chemical control
- Diseases
  - Fungal; Powdery Mildew
  - Resistant cultivars



# What Was Found:

## TOP PESTS:

1. Japanese beetle
2. Caterpillar species
3. Thrips
4. Spider mites



# What was Found:

## SUSCEPTIBILITY OF FLOWERS:

- 1. Dahlia
- 2. Zinnia
- 3. Snapdragon
- 4. Sunflower
- 5. Stock
- 6. Dianthus
- 7. Lisianthus
- 8. Celosia



Thrips



Japanese Beetle



Caterpillars

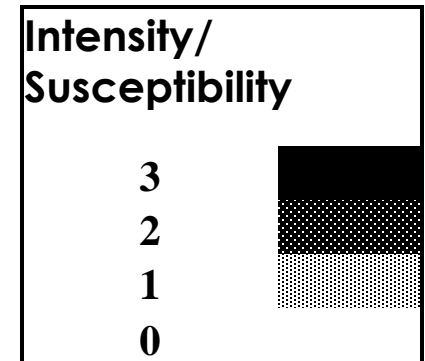


Thrips



# Insect Intensity

	May	June	July	Aug	Sept
Japanese Beetle		■	■	■	
Caterpillars	■	■	■	■	■
Thrips	■	■	■	■	■
Spider Mites	■	■	■	■	■
Grasshoppers		■	■	■	■
Leaf Miners	■	■	■	■	■
Cucumber Beetle					■



# Plant Susceptibility

	May	June	July	Aug	Sept
Dahlia	■	■	■	NA	NA
Zinnia	■	■	■	■	NA
Snapdragon	■	■	■	■	■
Sunflower	■	■	■	■	■
Stock	■	■	■	■	■
Dianthus	■	■	■	■	■
Lisianthus	■	■	■	■	■
Celosia					



# Japanese Beetles



# Caterpillars

**Virginia Tiger Moth:  
Dahlia**



**Marsh Caterpillar:  
Dahlia**



**Yellow-Striped  
Armyworm:  
Zinnia, Lisianthus**





# Thrips





# Runners up!



**Grasshoppers**



**Leaf miners**



## What we found:

### FLOWER SUSCEPTIBILITY:

1. Dahlia
2. Zinnia
3. Snapdragon

### TOP PESTS:

1. Japanese beetle
2. Caterpillar species
3. Thrips
4. Spider mites

## Grower Summary:

### TOP FLOWERS GROWN IN MIDWEST:

1. Zinnia
2. Celosia
3. Sunflowers

### TOP PESTS:

1. Japanese beetle
2. Thrips
3. Aphids
4. Other



# Herbicide Damage



# Pre-harvest Factors Effecting Postharvest Life

- Quality
  - Poor quality declines faster
- Nutrition
- Insects and diseases
  - Grounds for rejection by customer
  - Provide entry points for botrytis
  - Increase ethylene production



# Pre-harvest Factors

- High light levels promote high carbohydrate levels
  - Maximizes postharvest life
  - Maximum light tolerated for each species without reducing quality
  
- Lowering temperatures 2 to 10 °F during the last 1 to 3 weeks of the production cycle enhances flower color and quality



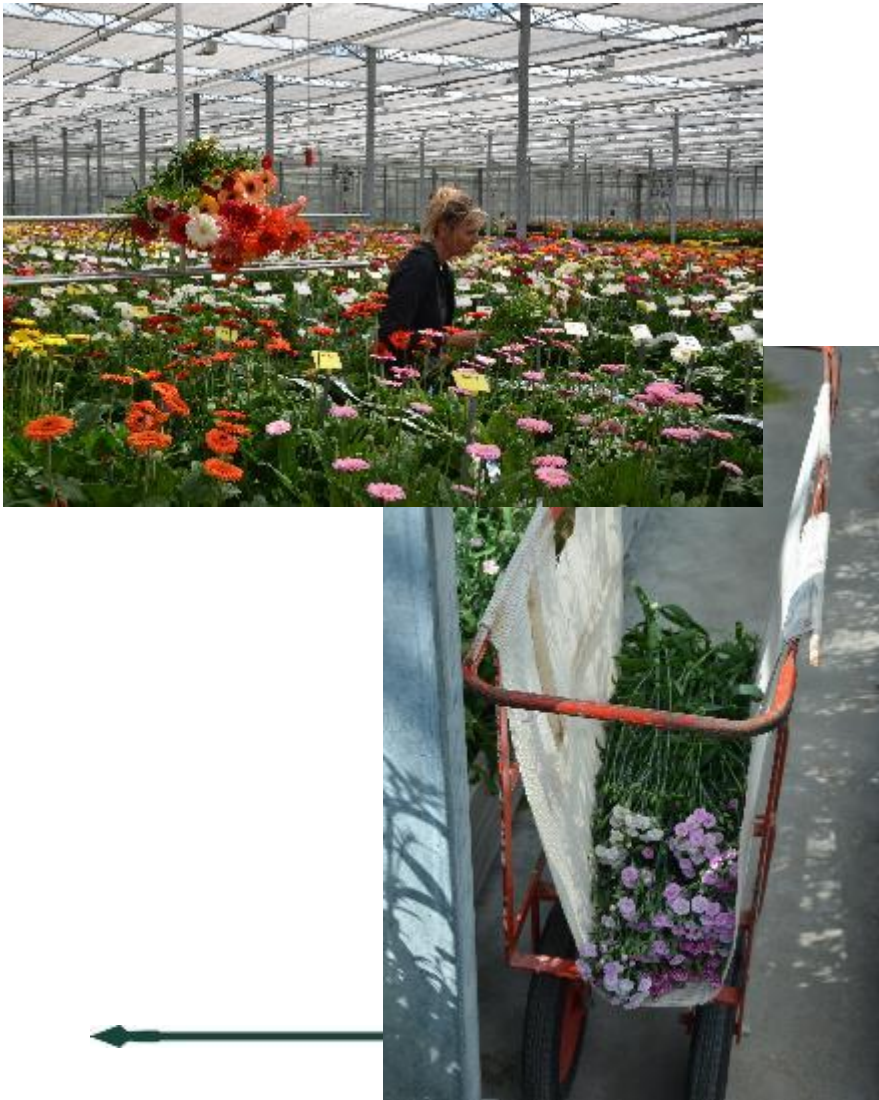
# When to Harvest?

- Spike-shaped inflorescences (multiple flowers per stem) are harvested when one-fourth to one-half of the florets are open
- Composite family flowers (daisy types) are often harvested when the outer petals are fully developed



# Harvesting

- Cut flowers should be harvested in the morning
  - Plants have highest water content
  - Tissue is coolest
  - Cut into water, if possible
- Dry foliage
- Cut location
  - High on the stem
    - best postharvest
    - Less dirt
  - Low on the stem
    - Longest stems
    - More contamination



# Harvesting

- Foliage and flowers must be turgid
- But.....surfaces must be dry to prevent *Botrytis*





# Postharvest Handling of Cut Flowers



# Why do we worry about postharvest handling?

- Flowers may look good at harvest but.... Vase life quality can quickly decrease for the consumer



# Why do we worry about postharvest handling?

- Allow flowers to reach their full potential:
  - Flowers open completely
  - Flower color develops
  - Buds open / spikes elongates / sprays open
  - Fragrance develops



## Long Vase Life

- Allows for postharvest handling, shipping, storage, and outdoor display at markets
- Provide a long period of enjoyment by the consumers and repeat sales!



# Key Concepts for Postharvest

- Water
- Carbohydrates
- Ethylene
- Temperature
- Disease prevention



# Water

- Keeps flowers alive and turgid
- Effects
  - Prevents wilting
  - Any wilting will decrease vase life
- Sources
  - Held in the stem at time of harvest
  - Provided by the grower in a postharvest solution



# Water Uptake

- Vase life declines due to lack of water uptake
- High quality water
  - Promotes water uptake
  - Low salt best: 0.2 – 0.5 dS/m
  - pH 5.0 – 7.0 initially
  - pH 3.5 – 4.0 after treatment
- Knives and stem cutters
  - Sharp and clean
  - Don't crush the stem
- Flowers should not wilt



# Stem Blockage

- Microorganisms block xylem (water transport)
  - Bacteria and fungi occur naturally on plants and in tap water
  - Build up in buckets
  - Use a cleaner/soap
  - SANITATION!





# Stem Blockage

- Air embolisms (plugs)
  - Form from air drawn into xylem
  - Whenever stems are out of water, recut to remove plug
  - Recut under clean water or recut in the air



# Carbohydrates

- Sugars fuel cut flowers
- Effects
  - Open buds
  - Develop/maintain color
- Source
  - Made by the leaves/stored in the stem
  - Provided by the grower in a postharvest solution



# Ethylene

- Many flowers are sensitive to ethylene
- Effects:
  - Petal, leaf, flower and bud abscission
  - Bud abortion
  - Shortened vase life



# Ethylene

- Sources:
  - Natural aging process
  - Other flowers
  - Engine exhaust, smoke, incomplete combustion from malfunctioning heaters, etc.
  - Rotting leaves, pathogens, fruits, etc.

**NEVER STORE/ DISPLAY CUT  
FLOWERS NEAR FRUIT!**



# Preventing Ethylene Effects

- Lowering temperature
- Applying anti-ethylene agents
  - Silver thiosulfate (STS) on cuts
    - Effective for longer, but safe disposal is a major issue
  - 1-Methylcyclopropene (MCP) for both cuts and containers
    - Not as long lasting, but very safe to use. Multiple applications can be made



Water



STS



1-MCP

# Temperature

- High temperatures in the dark (low light) reduces carbohydrate levels
  - Increase respiration
  - Reduce postharvest life



# Temperature



- Cold as possible for the species
  - Close to 32 °F for most species, except tropicals
  - Decrease water loss
  - Decrease carbohydrate loss
  - Decrease ethylene production and reduces ethylene sensitivity



# Diseases during Shipping and Storage

- Botrytis
  - Water required for spore germination
  - High humidity for growth
- Pack with dry foliage and flowers
- Pretreat with fungicides





# Postharvest practices – What you can do

- Increase water uptake
- Prevent ethylene effects
- Lower temperature
- Prevent diseases
- Use floral preservatives



# Floral Preservatives



- Contain one or more:
  - Sugar source
  - Citric or other acid to reduce water pH
  - Anti-microbial agent
  - STS, 1-MCP
  - Plant growth regulators



# Floral Preservatives

- Processing/holding solutions
  - Many types available
  - Some specific to the water quality
- Consumer vase solutions
  - Sugar, acidifier, anti-microbial agent



# Shipping and storage

- Short as possible!!!!
- Coolers
  - Keep clean
  - One air exchange per hour
  - High humidity (90 – 95%)





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